

Air motors - M25 Series

Spare parts list

	Model	Part number	Series
KL/TL	M25-21500-KL ATEX	2051478224	B
	M25-4700-KL ATEX	2051478234	B
	M25-3550-KL ATEX	2051478244	B
	M25-2100-KL ATEX	2051478254	B
	M25-1040-KL ATEX	2051478264	B
	M25-770-KL ATEX	2051478274	B
	M25-480-KL ATEX	2051478284	B
	M25-180-KL ATEX	2051481724	B
	M25-21500-TL ATEX	2051478294	B
	M25-4700-TL ATEX	2051478304	B
	M25-3550-TL ATEX	2051478314	B
	M25-2100-TL ATEX	2051478324	B
	M25-1040-TL ATEX	2051478334	B
	M25-770-TL ATEX	2051478344	B
	M25-480-TL ATEX	2051478354	B
	MR25-13100-KL ATEX	2051478364	B
	MR25-2850-KL ATEX	2051478374	B
	MR25-2100-KL ATEX	2051478384	B
	MR25-1300-KL ATEX	2051478394	B
	MR25-640-KL ATEX	2051478404	B
MR25-480-KL ATEX	2051478414	B	
MR25-290-KL ATEX	2051478424	B	
MR25-100-KL ATEX	2051481324	B	
KSL	M25-19500-KSL ATEX	2051478434	B
	M25-4700-KSL ATEX	2051478444	B
	M25-3550-KSL ATEX	2051478454	B
	M25-2100-KSL ATEX	2051478464	B
	M25-1040-KSL ATEX	2051478474	B
	M25-770-KSL ATEX	2051478484	B
	M25-480-KSL ATEX	2051478494	B
	MR25-13100-KSL ATEX	2051478504	B
	MR25-2800-KSL ATEX	2051478514	B
	MR25-2100-KSL ATEX	2051478524	B
	MR25-1300-KSL ATEX	2051478534	B
	MR25-640-KSL ATEX	2051478544	B
	MR25-480-KSL ATEX	2051478554	B
	MR25-290-KSL ATEX	2051478564	B



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Find more information and your Desoutter contacts on:

www.desouttertools.com

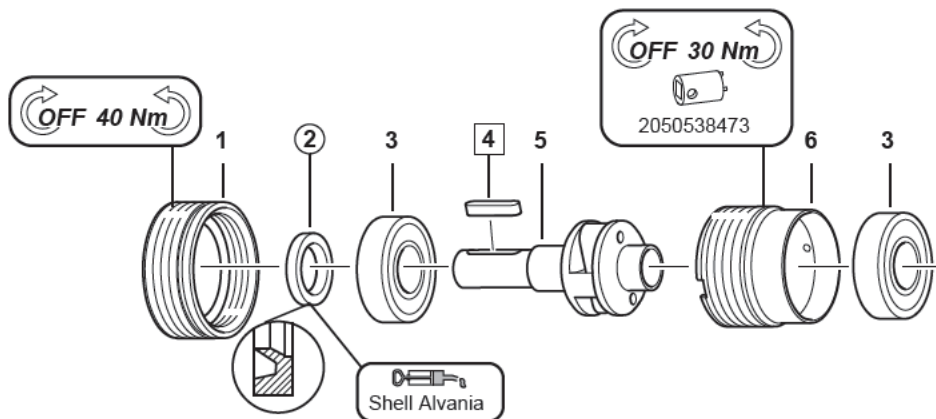
Software and documentation available at:

<http://resource-center.desouttertools.com>

GEARBOX

Gearbox items

- M25-21500-KL ATEX
- M25-3550-KL ATEX
- M25-2100-KL ATEX



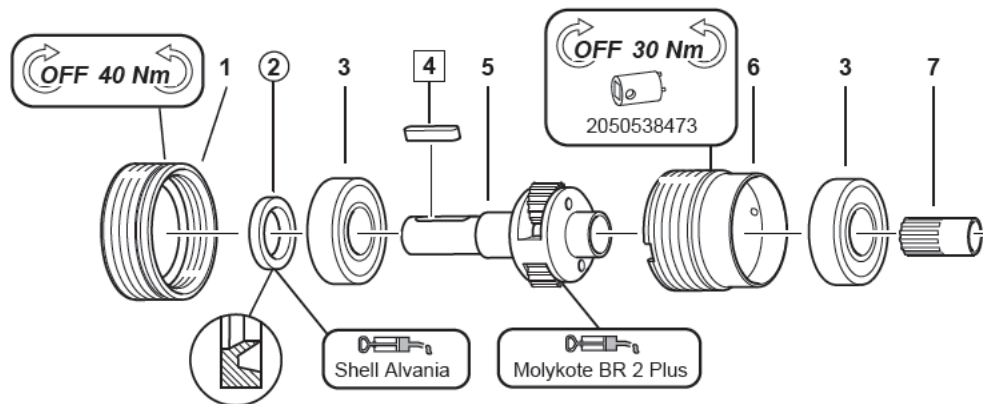
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number	ATEX			Service level		
			M25-21500-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	High	Medium	Low
1	FRONT PART	2050557783	1	1	1			X
2	SEAL RING	2050538083	1	1	1			
3	BALL BEARING	2050535963	2	2	2			X
4	KEY	2050536953	1	1	1			
5	PLANETARY GEAR, COMPL.	2050537563	1					X
5	PLANETARY GEAR, COMPL.	2050537663		1				X
5	PLANETARY GEAR, COMPL.	2050537583			1			X
6	GEAR RIM	2050536653	1	1	1			X
-	FACE SPANNER	2050538473	1	1	1			X

Gearbox items

■ M25-4700-KL ATEX



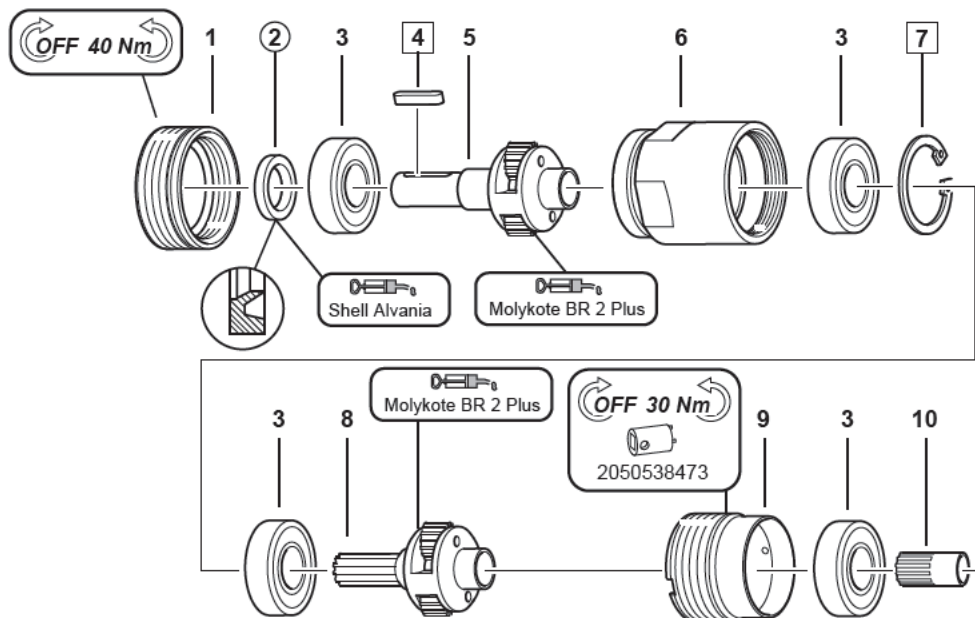
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number	Qty	M25-4700-KL ATEX		
				High	Medium	Low
1	FRONT PART	2050557783	1			X
2	SEAL RING	2050538083	1			
3	BALL BEARING	2050535963	2			X
4	KEY	2050536953	1			
5	PLANETARY GEAR, COMPL.	2050537573	1			X
6	GEAR RIM	2050536653	1			X
7	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ M25-1040-KL ATEX



□ = Included in small parts kit

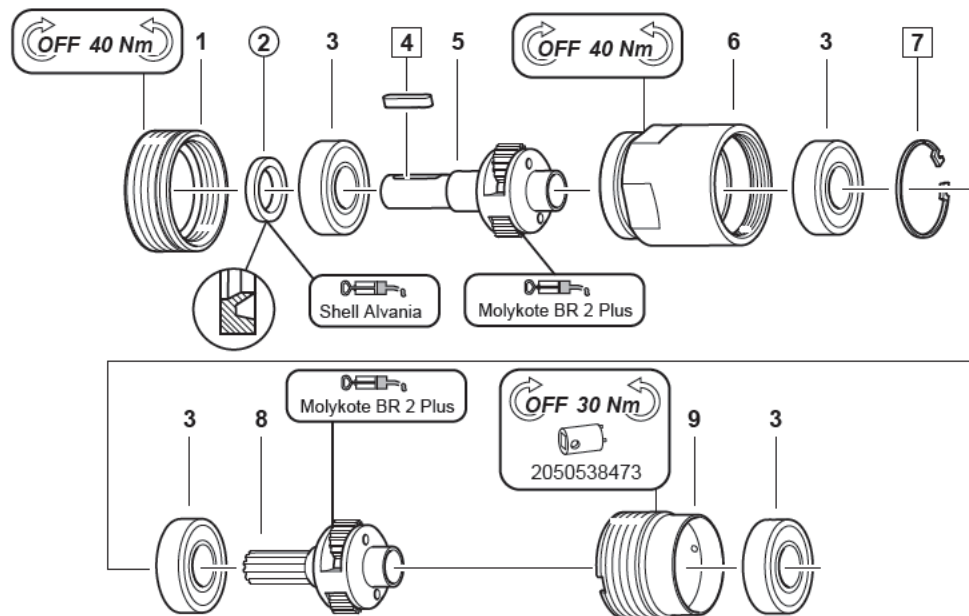
○ = Included in service kit

Item	Description	Part number	Qty	M25-1040-KL ATEX		
				High	Medium	Low
1	FRONT PART	2050557783	1			X
2	SEAL RING	2050538083	1			
3	BALL BEARING	2050535963	4			X
4	KEY	2050536953	1			
5	PLANETARY GEAR, COMPL.	2050537573	1			X
6	GEAR RIM	2050536663	1			X
7	CIRCLIP	450083	1			
8	PLANETARY GEAR, COMPL.	2050537533	1			X
9	GEAR RIM	2050536653	1			X
10	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ M25-770-KL ATEX

■ M25-480-KL ATEX



□ = Included in small parts kit

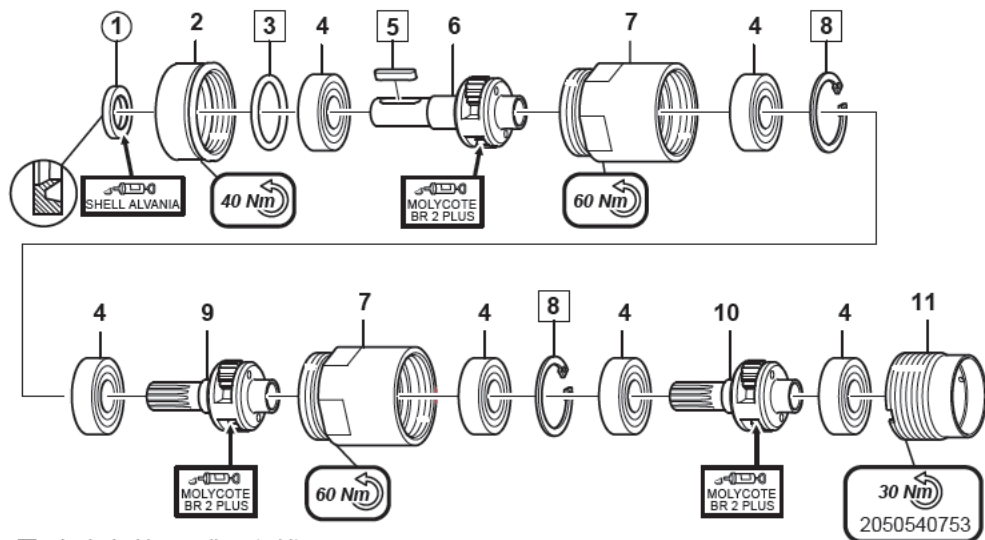
○ = Included in service kit

Item	Description	Part number			Service level
			M25-770-KL ATEX	M25-480-KL ATEX	
1	FRONT PART	2050557783	1	1	X
2	SEAL RING	2050538083	1	1	
3	BALL BEARING	2050535963	4	4	X
4	KEY	2050536953	1	1	
5	PLANETARY GEAR, COMPL.	2050537573	1	1	X
6	GEAR RIM	2050536663	1	1	X
7	CIRCLIP	450083	1	1	
8	PLANETARY GEAR, COMPL.	2050537643	1		X
8	PLANETARY GEAR, COMPL.	2050537523		1	X
9	GEAR RIM	2050536653	1	1	X
-	FACE SPANNER	2050538473	1	1	X

Gearbox items

■ M25-180-KL ATEX

■ MR25-100-KL ATEX



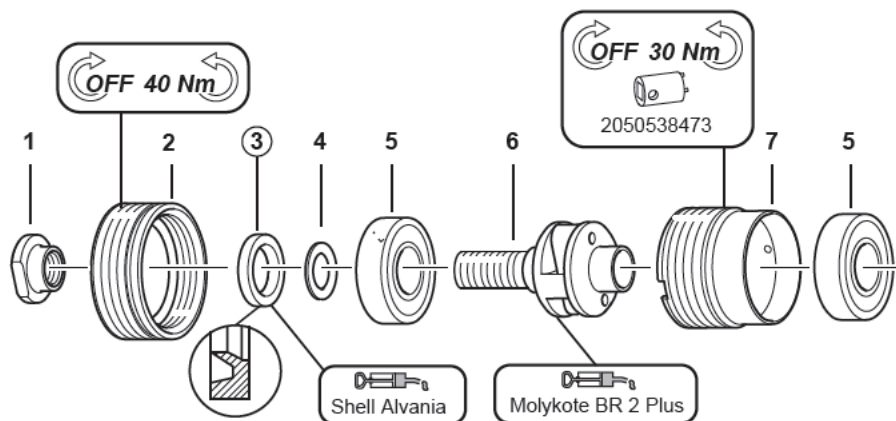
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number	M25-180-KL ATEX		MR25-100-KL ATEX		Service level		
			Qty		Qty		High	Medium	Low
1	SEAL RING	2050538083	1	1					
2	FRONT PART	2050536543	1	1					X
3	O-RING	450823	1	1					
4	BALL BEARING	2050535963	6	6					X
5	KEY	2050536953	1	1					
6	PLANETARY GEAR, COMPL.	2050537573	1	1					X
7	GEAR RIM	2050536663	2	2					X
8	CIRCLIP	450083	2	2					
9	PLANETARY GEAR, COMPL.	2050537533	1	1					X
10	PLANETARY GEAR, COMPL.	2050537643	1	1					X
11	GEAR RIM	2050536653	1	1					X
-	FACE SPANNER	2050538473	1	1					X

Gearbox items

- M25-21500-TL ATEX
- M25-3550-TL ATEX
- M25-2100-TL ATEX

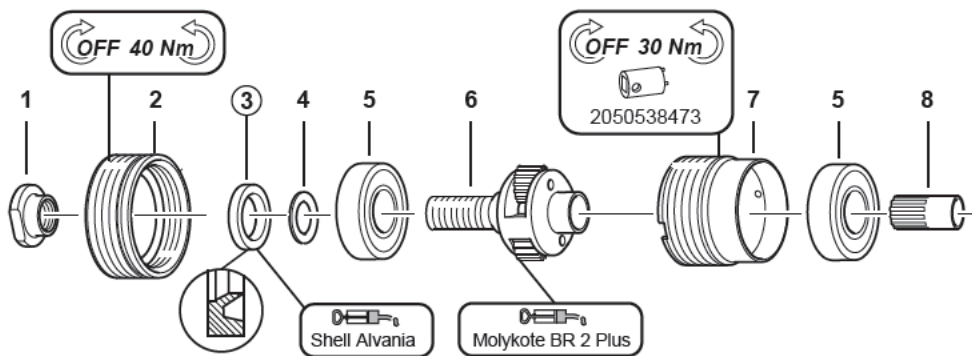


○ = Included in service kit

Item	Description	Part number				Service level		
			M25-21500-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	High	Medium	Low
1	SPACER	2050538133	1	1	1			X
2	FRONT PART	2050557783	1	1	1			X
3	SEAL RING	2050538083	1	1	1			
4	WASHER	2050538193	1	1	1			X
5	BALL BEARING	2050535963	2	2	2			X
6	PLANETARY GEAR, COMPL.	2050540373	1					X
6	PLANETARY GEAR, COMPL.	2050537653		1				X
6	PLANETARY GEAR, COMPL.	2050537553			1			X
7	GEAR RIM	2050536653	1	1	1			X
-	FACE SPANNER	2050538473	1	1	1			X

Gearbox items

■ M25-4700-TL ATEX

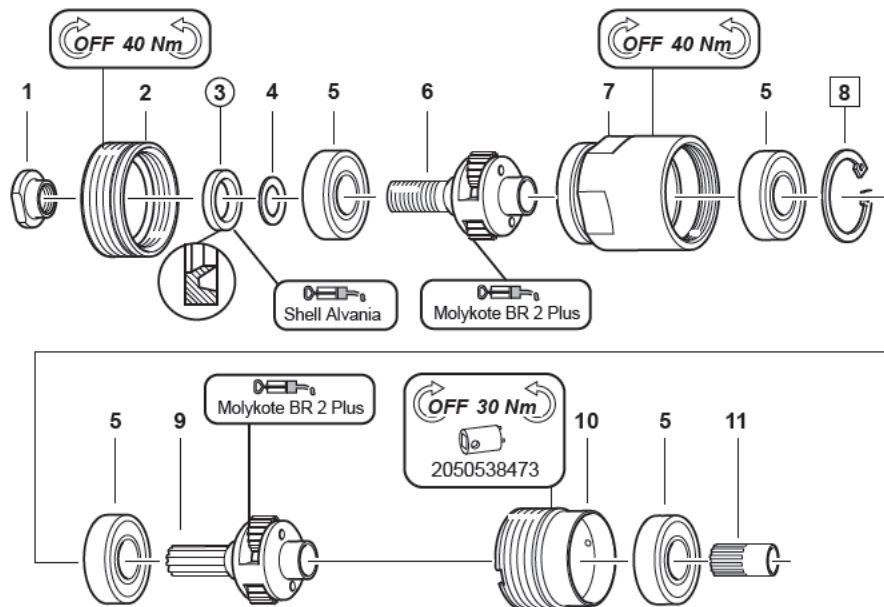


○ = Included in service kit

Item	Description	Part number	Qty	M25-4700-TL ATEX		
				High	Medium	Low
1	SPACER	2050538133	1			X
2	FRONT PART	2050557783	1			X
3	SEAL RING	2050538083	1			
4	WASHER	2050538193	1			X
5	BALL BEARING	2050535963	2			X
6	PLANETARY GEAR, COMPL.	2050537543	1			X
7	GEAR RIM	2050536653	1			X
8	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ M25-1040-TL ATEX



□ = Included in small parts kit

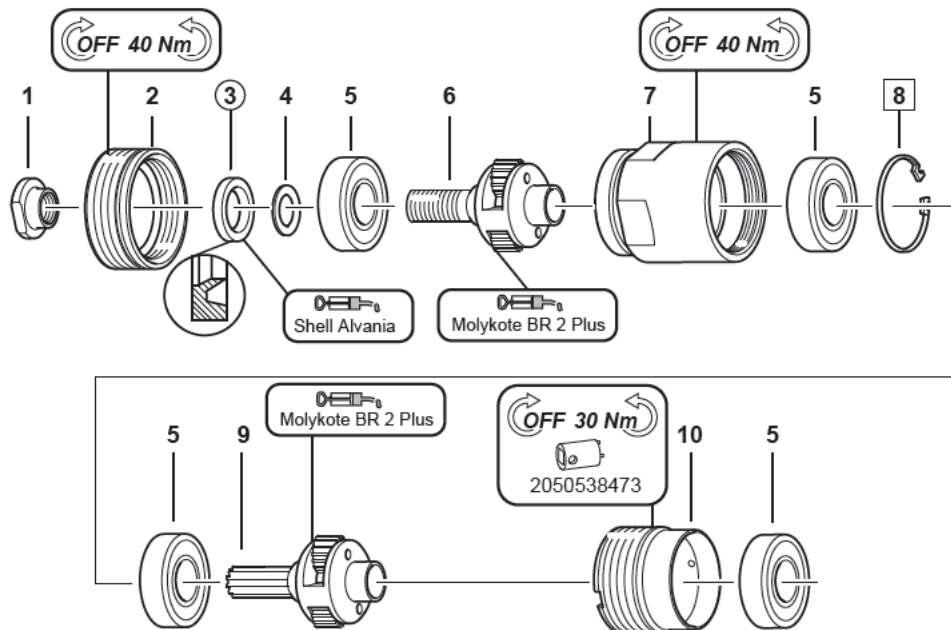
○ = Included in service kit

Item	Description	Part number	Qty	M25-1040-TL ATEX		
				High	Medium	Low
1	SPACER	2050538133	1			X
2	FRONT PART	2050557783	1			X
3	SEAL RING	2050538083	1			
4	WASHER	2050538193	1			X
5	BALL BEARING	2050535963	4			X
6	PLANETARY GEAR, COMPL.	2050537543	1			X
7	GEAR RIM	2050536663	1			X
8	CIRCLIP	450083	1			
9	PLANETARY GEAR, COMPL.	2050537533	1			X
10	GEAR RIM	2050536653	1			X
11	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ M25-770-TL ATEX

■ M25-480-TL ATEX



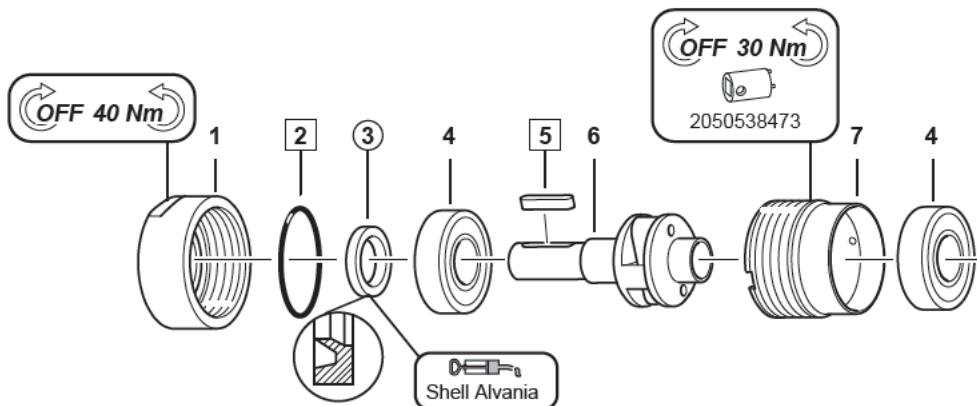
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number			Service level
			M25-770-TL ATEX	M25-480-TL ATEX	
1	SPACER	2050538133	1	1	X
2	FRONT PART	2050557783	1	1	X
3	SEAL RING	2050538083	1	1	
4	WASHER	2050538193	1	1	X
5	BALL BEARING	2050535963	4	4	X
6	PLANETARY GEAR, COMPL.	2050537543	1	1	X
7	GEAR RIM	2050536663	1	1	X
8	CIRCLIP	450083	1	1	
9	PLANETARY GEAR, COMPL.	2050537643	1		X
9	PLANETARY GEAR, COMPL.	2050537523		1	X
10	GEAR RIM	2050536653	1	1	X
-	FACE SPANNER	2050538473	1	1	X

Gearbox items

- MR25-13100-KL ATEX
- MR25-2100-KL ATEX
- MR25-1300-KL ATEX



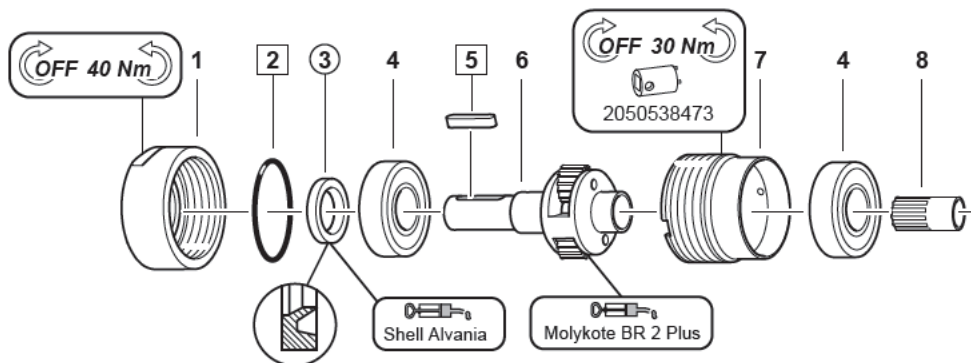
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Item	Description	Part number	MR25-13100-KL ATEX			MR25-2100-KL ATEX			MR25-1300-KL ATEX			High	Medium	Low
			Qty	Qty	Qty	Qty	Qty	Qty	Qty					
1	FRONT PART	2050536543	1	1	1									X
2	O-RING	450823	1	1	1									
3	SEAL RING	2050538083	1	1	1									
4	BALL BEARING	2050535963	2	2	2									X
5	KEY	2050536953	1	1	1									
6	PLANETARY GEAR, COMPL.	2050537563	1											X
6	PLANETARY GEAR, COMPL.	2050537663		1										X
6	PLANETARY GEAR, COMPL.	2050537583			1									X
7	GEAR RIM	2050536653	1	1	1									X
-	FACE SPANNER	2050538473	1	1	1									X

Gearbox items

■ MR25-2850-KL ATEX



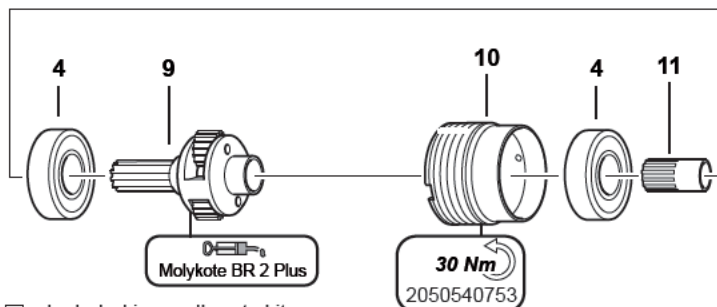
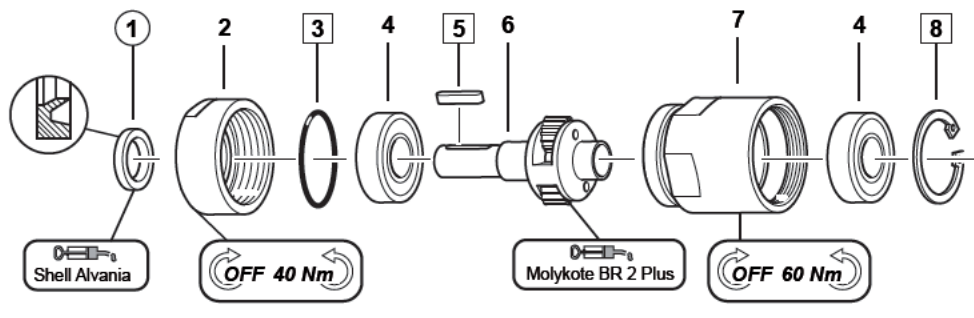
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number	Qty	MR25-2850-KL ATEX		
				High	Medium	Low
1	FRONT PART	2050536543	1			X
2	O-RING	450823	1			
3	SEAL RING	2050538083	1			
4	BALL BEARING	2050535963	2			X
5	KEY	2050536953	1			
6	PLANETARY GEAR, COMPL.	2050537573	1			X
7	GEAR RIM	2050536653	1			X
8	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ MR25-640-KL ATEX



■ = Included in small parts kit

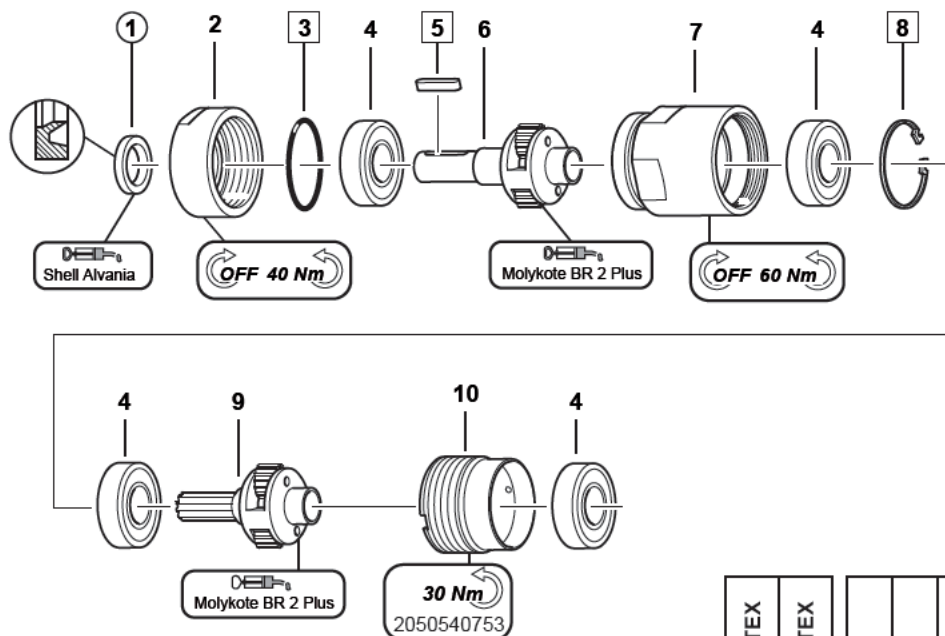
○ = Included in service kit

Item	Description	Part number	Qty	MR25-640-KL ATEX		
				High	Medium	Low
1	SEAL RING	2050538083	1			
2	FRONT PART	2050536543	1			X
3	O-RING	450823	1			
4	BALL BEARING	2050535963	4			X
5	KEY	2050536953	1			
6	PLANETARY GEAR, COMPL.	2050537573	1			X
7	GEAR RIM	2050536663	1			X
8	CIRCLIP	450083	1			
9	PLANETARY GEAR, COMPL.	2050537533	1			X
10	GEAR RIM	2050536653	1			X
11	GEAR WHEEL	2050536783	1			X
-	FACE SPANNER	2050538473	1			X

Gearbox items

■ MR25-480-KL ATEX

■ MR25-290-KL ATEX



□ = Included in small parts kit

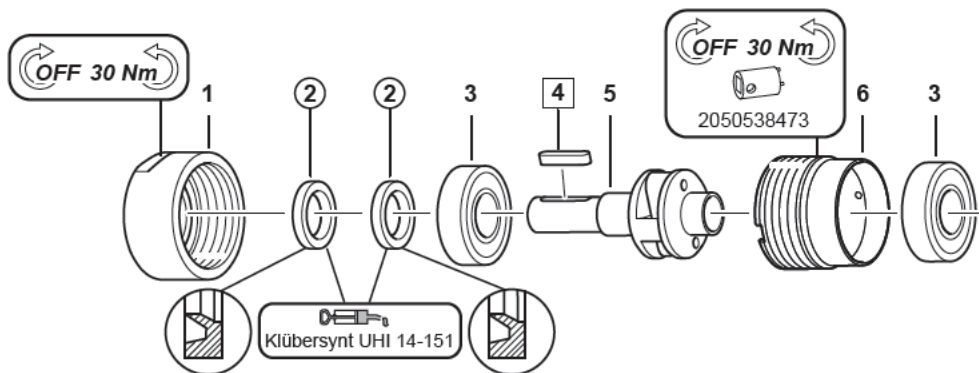
○ = Included in service kit

Item	Description	Part number	MR25-480-KL ATEX		MR25-290-KL ATEX		Service level		
			High	Medium	Low	High	Medium	Low	
1	SEAL RING	2050538083	1	1					
2	FRONT PART	2050536543	1	1					X
3	O-RING	450823	1	1					
4	BALL BEARING	2050535963	4	4					X
5	KEY	2050536953	1	1					
6	PLANETARY GEAR, COMPL.	2050537573	1	1					X
7	GEAR RIM	2050536663	1	1					X
8	CIRCLIP	450083	1	1					
9	PLANETARY GEAR, COMPL.	2050537643	1						X
9	PLANETARY GEAR, COMPL.	2050537523		1					X
10	GEAR RIM	2050536653	1	1					X
-	FACE SPANNER	2050538473	1	1					X

Gearbox items

- M25-19500-KSL ATEX
- M25-3550-KSL ATEX
- M25-2100-KSL ATEX

- MR25-13100-KSL ATEX
- MR25-2100-KSL ATEX
- MR25-1300-KSL ATEX



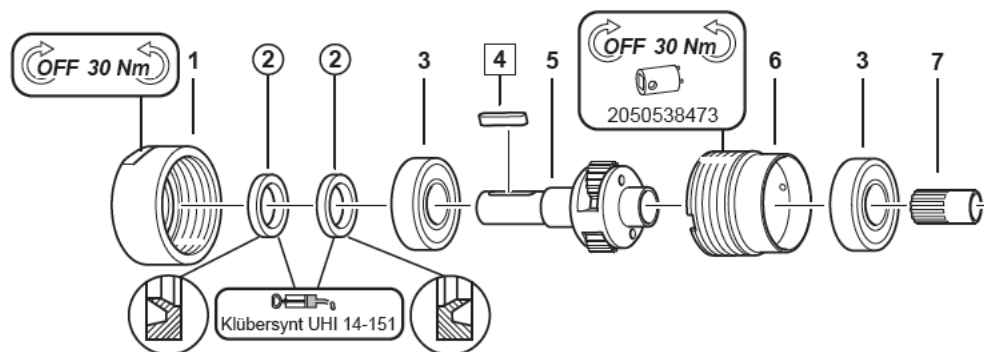
□ = Included in small parts kit

○ = Included in service kit

Item	Description	Part number							Service level		
			Qty						High	Medium	Low
1	FRONT PART	2050540463	1	1	1	1	1	1			X
2	SEAL RING	2050538063	2	2	2	2	2	2			
3	BALL BEARING	2050535963	2	2	2	2	2	2			X
4	KEY	2050536923	1	1	1	1	1	1			
5	PLANETARY GEAR, COMPL.	2050537773	1				1				X
5	PLANETARY GEAR, COMPL.	2050537793		1				1			X
5	PLANETARY GEAR, COMPL.	2050537803			1			1			X
6	GEAR RIM	2050536653	1	1	1	1	1	1			X
-	FACE SPANNER	2050538473	1	1	1	1	1	1			X

Gearbox items

- M25-4700-KSL ATEX
- MR25-2800-KSL ATEX



□ = Included in small parts kit

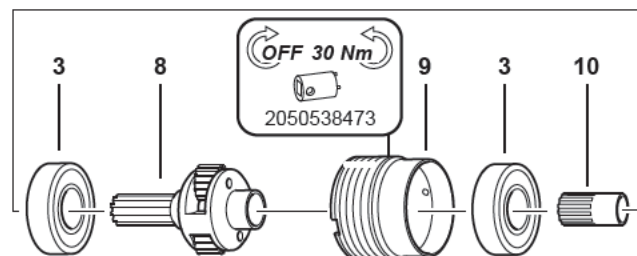
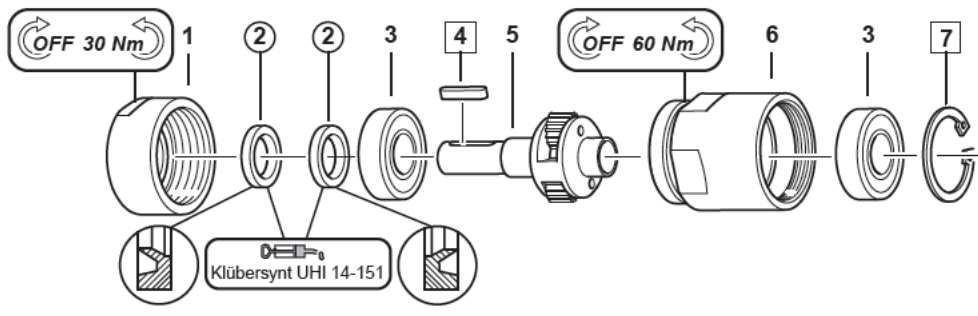
○ = Included in service kit

Item	Description	Part number			Service level
			M25-4700-KSL ATEX	MR25-2800-KSL ATEX	
1	FRONT PART	2050540463	1	1	X
2	SEAL RING	2050538063	2	2	
3	BALL BEARING	2050535963	2	2	X
4	KEY	2050536923	1	1	
5	PLANETARY GEAR, COMPL.	2050537783	1	1	X
6	GEAR RIM	2050536653	1	1	X
7	GEAR WHEEL	2050536783	1	1	X
-	FACE SPANNER	2050538473	1	1	X

Gearbox items

■ M25-1040-KSL ATEX

■ MR25-640-KSL ATEX



□ = Included in small parts kit

○ = Included in service kit

	M25-1040-KSL ATEX	MR25-640-KSL ATEX	High	Medium	Low

Item	Description	Part number	Qty		Service level		
			M25-1040-KSL ATEX	MR25-640-KSL ATEX	High	Medium	Low
1	FRONT PART	2050540463	1	1			X
2	SEAL RING	2050538063	2	2			
3	BALL BEARING	2050535963	4	4			X
4	KEY	2050536923	1	1			
5	PLANETARY GEAR, COMPL.	2050537783	1	1			X
6	GEAR RIM	2050536683	1	1			X
7	CIRCLIP	450083	1	1			
8	PLANETARY GEAR, COMPL.	2050537533	1	1			X
9	GEAR RIM	2050536653	1	1			X
10	GEAR WHEEL	2050536783	1	1			X
-	FACE SPANNER	2050538473	1	1			X

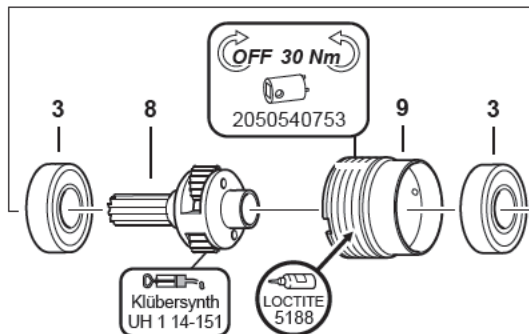
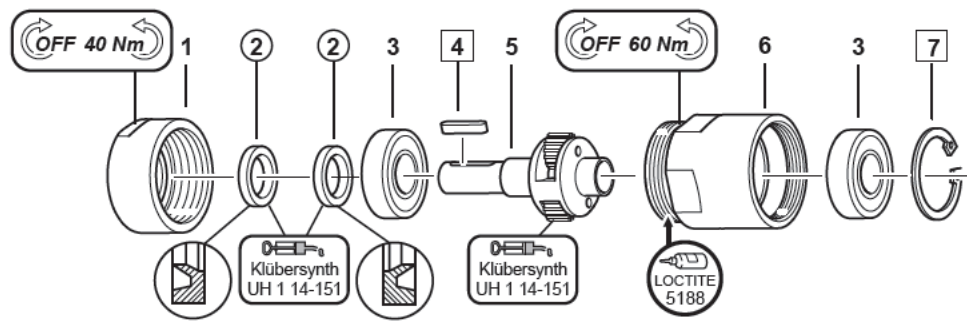
Gearbox items

■ M25-770-KSL ATEX

■ MR25-480-KSL ATEX

■ M25-480-KSL ATEX

■ MR25-290-KSL ATEX



□ = Included in small parts kit

○ = Included in service kit

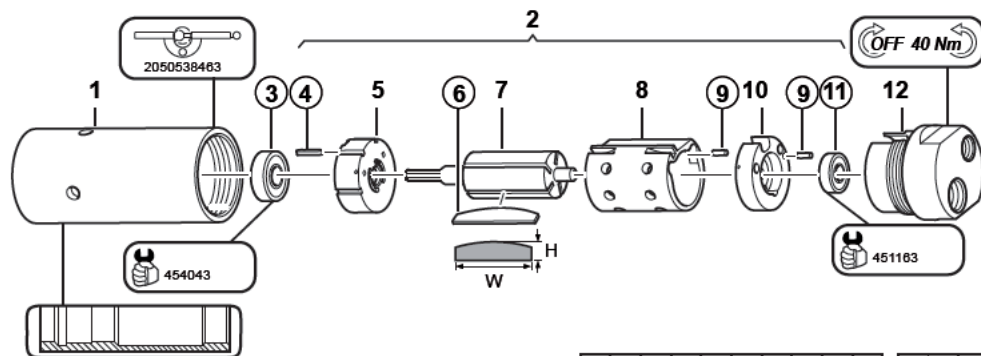
	M25-770-KSL ATEX	M25-480-KSL ATEX	MR25-480-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low
1	1	1	1	1			X
2	2	2	2	2			
3	4	4	4	4			X
4	1	1	1	1			
5	1	1	1	1			X
6	1	1	1	1			X
7	1	1	1	1			
8	1		1				X
8		1		1			X
9	1	1	1	1			X
-	1	1	1	1			X

Item	Description	Part number	Qty				Service level		
1	FRONT PART	2050540463	1	1	1	1			X
2	SEAL RING	2050538063	2	2	2	2			
3	BALL BEARING	2050535963	4	4	4	4			X
4	KEY	2050536923	1	1	1	1			
5	PLANETARY GEAR, COMPL.	2050537783	1	1	1	1			X
6	GEAR RIM	2050536663	1	1	1	1			X
7	CIRCLIP	450083	1	1	1	1			
8	PLANETARY GEAR, COMPL.	2050537643	1			1			X
8	PLANETARY GEAR, COMPL.	2050537523		1		1			X
9	GEAR RIM	2050536653	1	1	1	1			X
-	FACE SPANNER	2050538473	1	1	1	1			X

MOTOR

Motor items

- M25-21500-KL ATEX
- M25-4700-KL ATEX
- M25-2100-KL ATEX
- M25-1040-KL ATEX
- M25-480-KL ATEX
- M25-21500-TL ATEX
- M25-4700-TL ATEX
- M25-2100-TL ATEX
- M25-1040-TL ATEX
- M25-480-TL ATEX



○ = Included in service kit

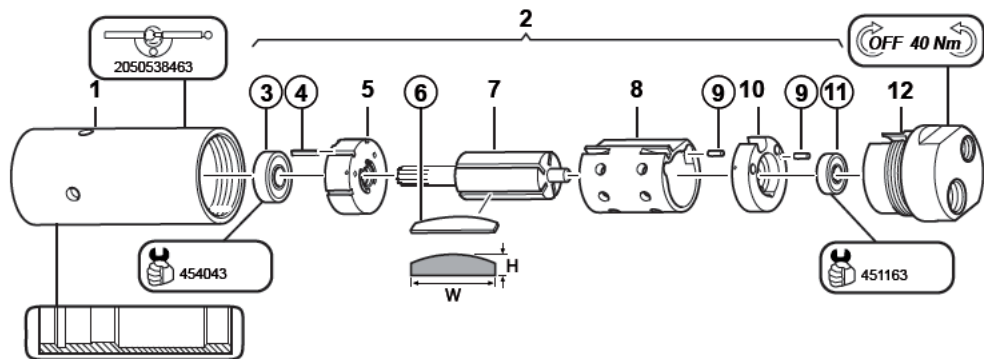
	M25-21500-KL ATEX	M25-4700-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-480-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-2100-TL ATEX	M25-1040-TL ATEX	M25-480-TL ATEX	High	Medium	Low
1	1	1	1	1	1	1	1	1	1	1			X
2	1	1	1	1	1	1	1	1	1	1			X
3	1	1	1	1	1	1	1	1	1	1			
4	1	1	1	1	1	1	1	1	1	1			
5	1	1	1	1	1	1	1	1	1	1			X
6	1	1	1	1	1	1	1	1	1	1			
7	1	1	1	1	1	1	1	1	1	1			X
8	1	1	1	1	1	1	1	1	1	1			X
9	2	2	2	2	2	2	2	2	2	2			
10	1	1	1	1	1	1	1	1	1	1			X
11	1	1	1	1	1	1	1	1	1	1			
12	1	1	1	1	1	1	1	1	1	1			X
-	1	1	1	1	1	1	1	1	1	1			X
-	1	1	1	1	1	1	1	1	1	1			X
-	1	1	1	1	1	1	1	1	1	1			X

Item	Description	Part number	Qty										Service level				
1	CASING	2050536043	1	1	1	1	1	1	1	1	1	1	1	1			X
2	MOTOR, COMPL.	2050537083	1	1	1	1	1	1	1	1	1	1	1	1			X
3	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1			
4	KEY	-	1	1	1	1	1	1	1	1	1	1	1	1			
5	END PLATE	2050536273	1	1	1	1	1	1	1	1	1	1	1	1			X
6	VANE KIT	-	1	1	1	1	1	1	1	1	1	1	1	1			
7	ROTOR	2050537873	1	1	1	1	1	1	1	1	1	1	1	1			X
8	CYLINDER	2050536163	1	1	1	1	1	1	1	1	1	1	1	1			X
9	PIN	-	2	2	2	2	2	2	2	2	2	2	2	2			
10	END PLATE	2050536283	1	1	1	1	1	1	1	1	1	1	1	1			X
11	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1			
12	BACK HEAD	2050535793	1	1	1	1	1	1	1	1	1	1	1	1			X
-	MANDREL	451163	1	1	1	1	1	1	1	1	1	1	1	1			X
-	MANDREL	454043	1	1	1	1	1	1	1	1	1	1	1	1			X
-	WRENCH	2050538463	1	1	1	1	1	1	1	1	1	1	1	1			X

Motor items

- M25-3550-KL ATEX
- M25-770-KL ATEX
- M25-180-KL ATEX

- M25-3550-TL ATEX
- M25-770-TL ATEX



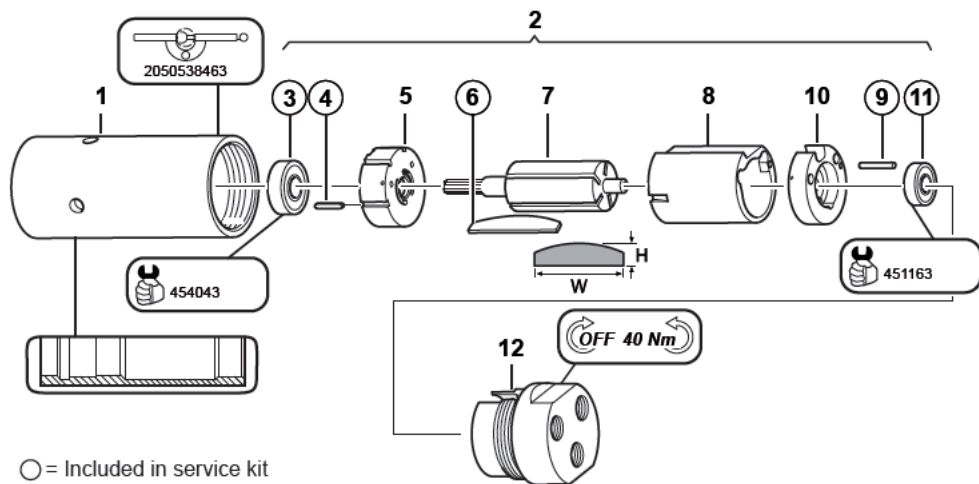
○ = Included in service kit

Item	Description	Part number						High	Medium	Low
			M25-3550-KL ATEX	M25-770-KL ATEX	M25-180-KL ATEX	M25-3550-TL ATEX	M25-770-TL ATEX			
1	CASING	2050536043	1	1	1	1	1			X
2	MOTOR, COMPL.	2050537093	1	1	1	1	1			X
3	BALL BEARING	-	1	1	1	1	1			
4	KEY	-	1	1	1	1	1			
5	END PLATE	2050536273	1	1	1	1	1			X
6	VANE KIT	-	1	1	1	1	1			
7	ROTOR	2050537883	1	1	1	1	1			X
8	CYLINDER	2050536163	1	1	1	1	1			X
9	PIN	-	2	2	2	2	2			
10	END PLATE	2050536283	1	1	1	1	1			X
11	BALL BEARING	-	1	1	1	1	1			
12	BACK HEAD	2050535793	1	1	1	1	1			X
-	MANDREL	451163	1	1	1	1	1			X
-	MANDREL	454043	1	1	1	1	1			X
-	WRENCH	2050538463	1	1	1	1	1			X

Motor items

- MR25-13100-KL ATEX
- MR25-2850-KL ATEX
- MR25-1300-KL ATEX

- MR25-640-KL ATEX
- MR25-290-KL ATEX

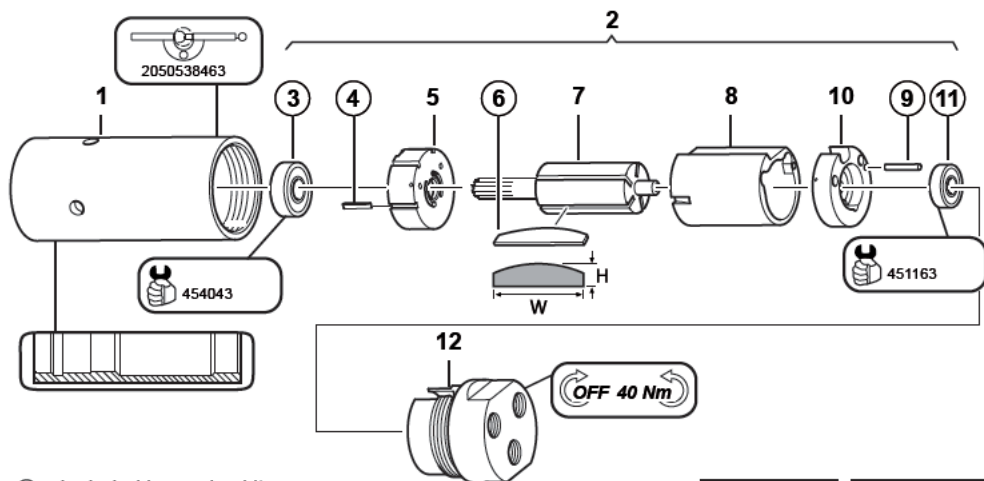


○ = Included in service kit

Item	Description	Part number	Qty					Service level		
			MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-1300-KL ATEX	MR25-640-KL ATEX	MR25-290-KL ATEX	High	Medium	Low
1	CASING	2050536043	1	1	1	1	1			X
2	MOTOR, COMPL.	2050537233	1	1	1	1	1			X
3	BALL BEARING	-	1	1	1	1	1			
4	KEY	-	1	1	1	1	1			
5	END PLATE	2050536273	1	1	1	1	1			X
6	VANE KIT	-	1	1	1	1	1			
7	ROTOR	2050537873	1	1	1	1	1			X
8	CYLINDER	2050536173	1	1	1	1	1			X
9	PIN	-	1	1	1	1	1			
10	END PLATE	2050536283	1	1	1	1	1			X
11	BALL BEARING	-	1	1	1	1	1			
12	BACK HEAD	2050535783	1	1	1	1	1			X
-	MANDREL	451163	1	1	1	1	1			X
-	MANDREL	454043	1	1	1	1	1			X
-	WRENCH	2050538463	1	1	1	1	1			X

Motor items

- MR25-2100-KL ATEX
- MR25-480-KL ATEX
- MR25-100-KL ATEX



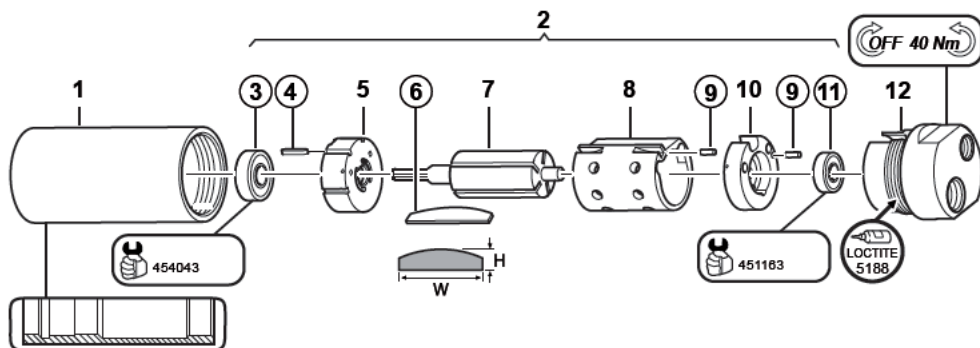
○ = Included in service kit

Item	Description	Part number	Qty			Service level		
			MR25-2100-KL ATEX	MR25-480-KL ATEX	MR25-100-KL ATEX	High	Medium	Low
1	CASING	2050536043	1	1	1			X
2	MOTOR, COMPL.	2050537103	1	1	1			X
3	BALL BEARING	-	1	1	1			
4	KEY	-	1	1	1			
5	END PLATE	2050536273	1	1	1			X
6	VANE KIT	-	1	1	1			
7	ROTOR	2050537883	1	1	1			X
8	CYLINDER	2050536173	1	1	1			X
9	PIN	-	1	1	1			
10	END PLATE	2050536283	1	1	1			X
11	BALL BEARING	-	1	1	1			
12	BACK HEAD	2050535783	1	1	1			X
-	MANDREL	451163	1	1	1			X
-	MANDREL	454043	1	1	1			X
-	WRENCH	2050538463	1	1	1			X

Motor items

- M25-19500-KSL ATEX
- M25-4700-KSL ATEX
- M25-2100-KSL ATEX

- M25-1040-KSL ATEX
- M25-480-KSL ATEX



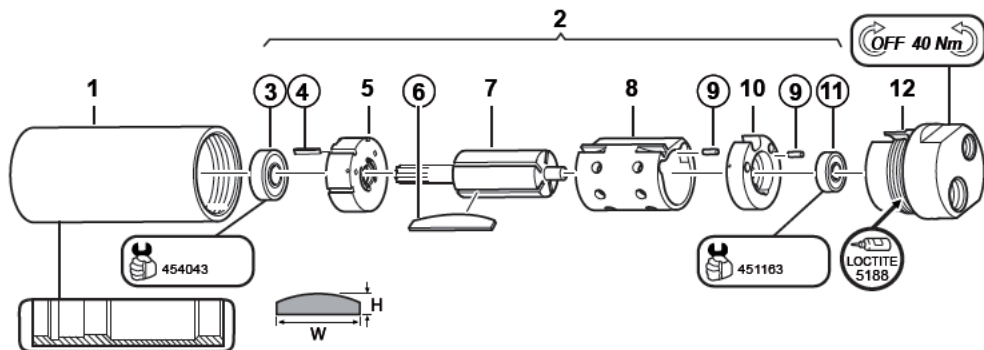
○ = Included in service kit

Item	Description	Part number	Motor Model					Service level		
			M25-19500-KSL ATEX	M25-4700-KSL ATEX	M25-2100-KSL ATEX	M25-1040-KSL ATEX	M25-480-KSL ATEX	High	Medium	Low
1	CASING	2050536063	1	1	1	1	1			X
2	MOTOR, COMPL.	2050537083	1	1	1	1	1			X
3	BALL BEARING	-	1	1	1	1	1			
4	KEY	-	1	1	1	1	1			
5	END PLATE	2050536273	1	1	1	1	1			X
6	VANE KIT	-	1	1	1	1	1			
7	ROTOR	2050537873	1	1	1	1	1			X
8	CYLINDER	2050536163	1	1	1	1	1			X
9	PIN	-	2	2	2	2	2			
10	END PLATE	2050536283	1	1	1	1	1			X
11	BALL BEARING	-	1	1	1	1	1			
12	BACK HEAD	2050535853	1	1	1	1	1			X
-	MANDREL	451163	1	1	1	1	1			X
-	MANDREL	454043	1	1	1	1	1			X
-	WRENCH	2050538463	1	1	1	1	1			X

Motor items

■ M25-3550-KSL ATEX

■ M25-770-KSL ATEX



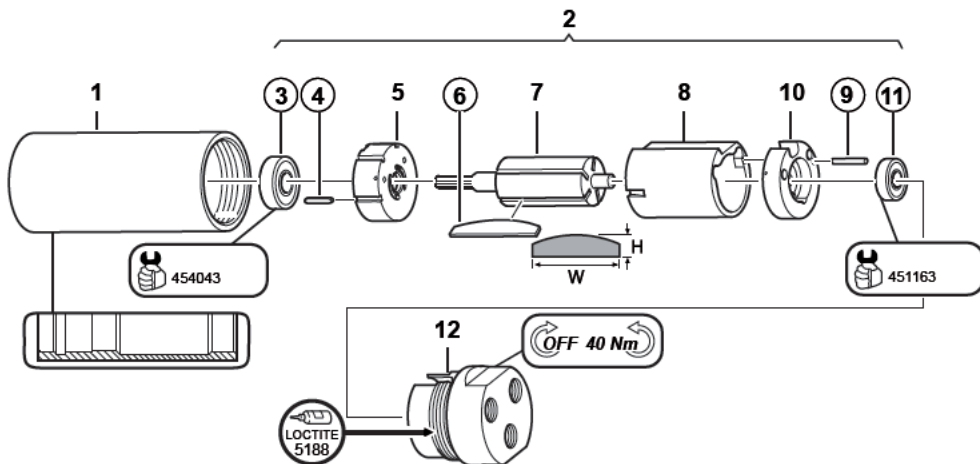
○ = Included in service kit

Item	Description	Part number	Qty		Service level		
			M25-3550-KSL ATEX	M25-770-KSL ATEX	High	Medium	Low
1	CASING	2050536063	1	1			X
2	MOTOR, COMPL.	2050537093	1	1			X
3	BALL BEARING	-	1	1			
4	KEY	-	1	1			
5	END PLATE	2050536273	1	1			X
6	VANE KIT	-	1	1			
7	ROTOR	2050537883	1	1			X
8	CYLINDER	2050536163	1	1			X
9	PIN	-	2	2			
10	END PLATE	2050536283	1	1			X
11	BALL BEARING	-	1	1			
12	BACK HEAD	2050535853	1	1			X
-	MANDREL	451163	1	1			X
-	MANDREL	454043	1	1			X
-	WRENCH	2050538463	1	1			X

Motor items

- MR25-13100-KSL ATEX
- MR25-2800-KSL ATEX
- MR25-1300-KSL ATEX

- MR25-640-KSL ATEX
- MR25-290-KSL ATEX



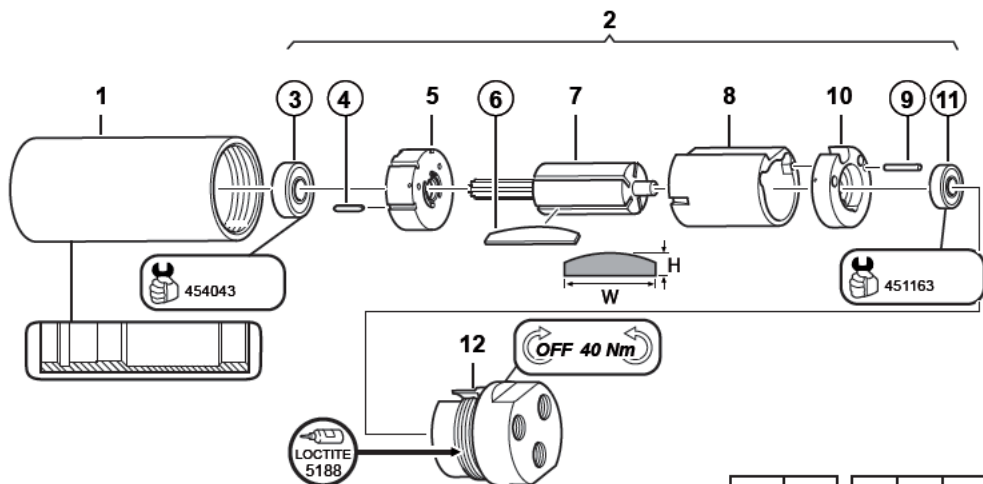
○ = Included in service kit

Item	Description	Part number	Qty					Service level		
			MR25-13100-KSL ATEX	MR25-2800-KSL ATEX	MR25-1300-KSL ATEX	MR25-640-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low
1	CASING	2050536063	1	1	1	1	1			X
2	MOTOR, COMPL.	2050537233	1	1	1	1	1			X
3	BALL BEARING	-	1	1	1	1	1			
4	KEY	-	1	1	1	1	1			
5	END PLATE	2050536273	1	1	1	1	1			X
6	VANE KIT	-	1	1	1	1	1			
7	ROTOR	2050537873	1	1	1	1	1			X
8	CYLINDER	2050536173	1	1	1	1	1			X
9	PIN	-	1	1	1	1	1			
10	END PLATE	2050536283	1	1	1	1	1			X
11	BALL BEARING	-	1	1	1	1	1			
12	BACK HEAD	2050535833	1	1	1	1	1			X
-	MANDREL	451163	1	1	1	1	1			X
-	MANDREL	454043	1	1	1	1	1			X
-	WRENCH	2050538463	1	1	1	1	1			X

Motor items

■ MR25-2100-KSL ATEX

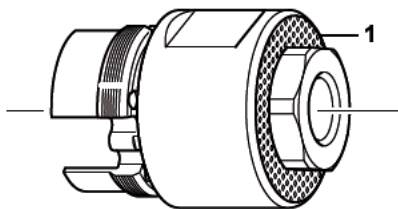
■ MR25-480-KSL ATEX



○ = Included in service kit

Item	Description	Part number	MR25-2100-KSL ATEX		MR25-480-KSL ATEX		Service level		
			1	1	1	1	High	Medium	Low
1	CASING	2050536063	1	1					X
2	MOTOR, COMPL.	2050537103	1	1					X
3	BALL BEARING	-	1	1					
4	KEY	-	1	1					
5	END PLATE	2050536273	1	1					X
6	VANE KIT	-	1	1					
7	ROTOR	2050537883	1	1					X
8	CYLINDER	2050536173	1	1					X
9	PIN	-	1	1					
10	END PLATE	2050536283	1	1					X
11	BALL BEARING	-	1	1					
12	BACK HEAD	2050535833	1	1					X
-	MANDREL	451163	1	1					X
-	MANDREL	454043	1	1					X
-	WRENCH	2050538463	1	1					X

CONTROL TOP COMPLETE



M25-21500-KL ATEX
M25-4700-KL ATEX
M25-3550-KL ATEX
M25-2100-KL ATEX
M25-1040-KL ATEX
M25-770-KL ATEX
M25-480-KL ATEX
M25-180-KL ATEX
M25-21500-TL ATEX
M25-4700-TL ATEX

High
Medium
Low

Item	Description	Part number	Qty												
1	CONTROL TOP COMPLETE	2050550233	1	1	1	1	1	1	1	1	1	1	1	1	1

Service level		
		X

M25-3550-TL ATEX
M25-2100-TL ATEX
M25-1040-TL ATEX
M25-770-TL ATEX
M25-480-TL ATEX

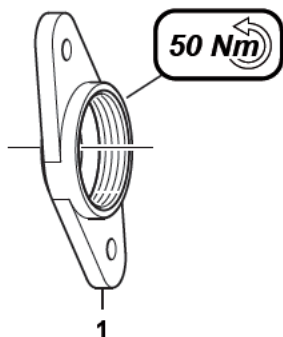
High
Medium
Low

Item	Description	Part number	Qty				
1	CONTROL TOP COMPLETE	2050550233	1	1	1	1	1

Service level		
		X

MOUNTING FLANGE

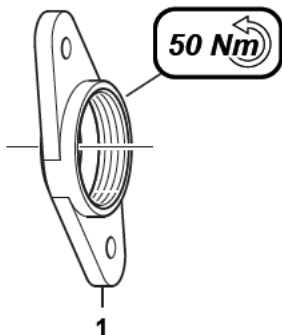
Flange adaptor



Item	Description	Part number	Qty										Service level					
1	FLANGE ADAPTOR	441653	M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	High	Medium	Low			X

Item	Description	Part number	Qty					Service level					
1	FLANGE ADAPTOR	441653	M25-3550-TL ATEX	M25-2100-TL ATEX	M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	High	Medium	Low			X

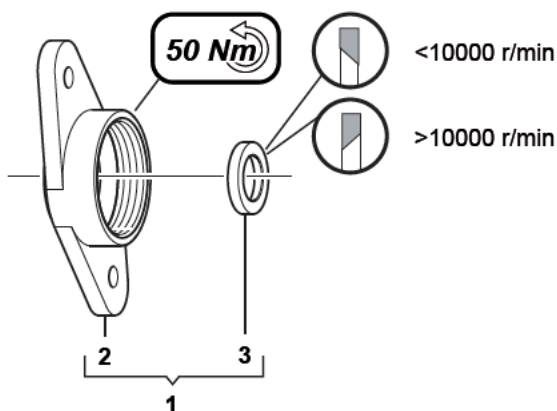
Mounting flange



Item	Description	Part number	Qty										Service level				
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	High	Medium	Low		
1	MOUNTING FLANGE	286423	1	1	1	1	1	1	1	1	1	1	1	1			X

Item	Description	Part number	Qty					Service level		
			M25-3550-TL ATEX	M25-2100-TL ATEX	M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	High	Medium	Low
1	MOUNTING FLANGE	286423	1	1	1	1	1			X

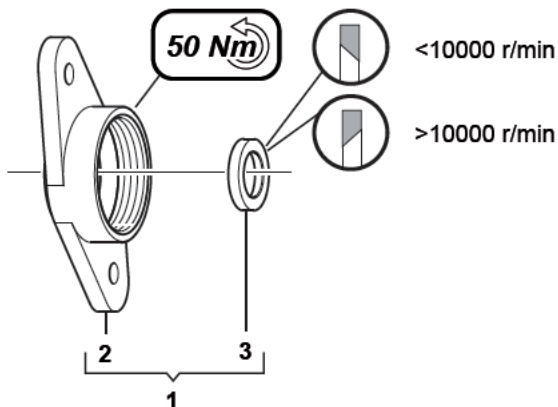
Mounting flange no hole M25/MR25 KL/TL



Item	Description	Part number	Qty										Service level					
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	High	Medium	Low	
1	MOUNTING FLANGE NO HOLE M25/MR25 KL/TL	2050536393	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X
2	FLANGE	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
3	SEAL RING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1		

Item	Description	Part number	Qty										Service level				
			M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-2100-KL ATEX	MR25-1300-KL ATEX	MR25-640-KL ATEX	MR25-480-KL ATEX	MR25-290-KL ATEX	MR25-100-KL ATEX	High	Medium	Low	
1	MOUNTING FLANGE NO HOLE M25/MR25 KL/TL	2050536393	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X
2	FLANGE	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
3	SEAL RING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	

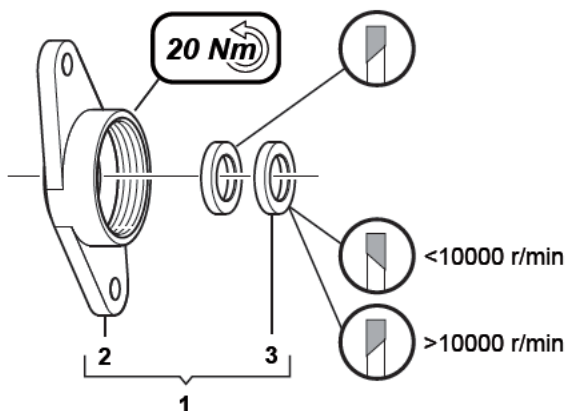
Mounting flange with holes M25



Item	Description	Part number	Qty										Service level							
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	High	Medium	Low			
1	MOUNTING FLANGE WITH HOLES M25	2050540623	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X
2	FLANGE	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
3	SEAL RING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1				

Item	Description	Part number	Qty										Service level						
			M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-2100-KL ATEX	MR25-1300-KL ATEX	MR25-640-KL ATEX	MR25-480-KL ATEX	MR25-290-KL ATEX	MR25-100-KL ATEX	High	Medium	Low			
1	MMOUNTING FLANGE WITH HOLES M25	2050540623	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X
2	FLANGE	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
3	SEAL RING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1			

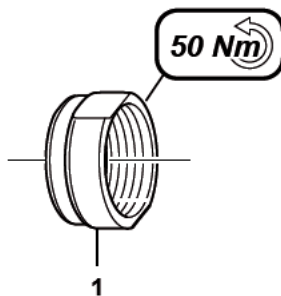
Mounting flange M25 / MR25 KSL



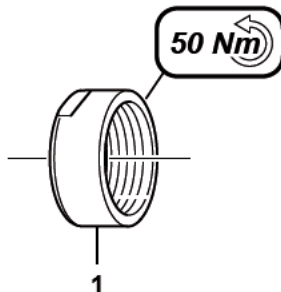
Item	Description	Part number	Qty							Service level		
			M25-19500-KSL ATEX	M25-4700-KSL ATEX	M25-3550-KSL ATEX	M25-2100-KSL ATEX	M25-1040-KSL ATEX	M25-770-KSL ATEX	M25-480-KSL ATEX	High	Medium	Low
1	MOUNTING FLANGE M25 / MR25 KSL	2050536443	1	1	1	1	1	1	1			X
2	FLANGE		1	1	1	1	1	1	1			
3	SEAL RING	2050538063	2	2	2	2	2	2	2			X

Item	Description	Part number	Qty							Service level		
			MR25-13100-KSL ATEX	MR25-2800-KSL ATEX	MR25-2100-KSL ATEX	MR25-1300-KSL ATEX	MR25-640-KSL ATEX	MR25-480-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low
1	MOUNTING FLANGE M25 / MR25 KSL	2050536443	1	1	1	1	1	1	1			X
2	FLANGE		1	1	1	1	1	1	1			
3	SEAL RING	2050538063	2	2	2	2	2	2	2			X

FRONT NUT



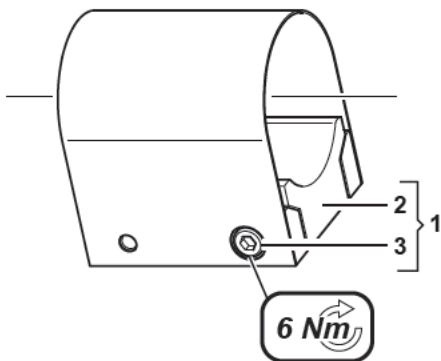
Item	Description	Part number	Qty										Service level							
1	FRONT NUT	2050550243	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	High	Medium	Low
																				X



Item	Description	Part number	Qty							Service level					
1	FRONT NUT	2050536543	1	1	1	1	1	1	1	1	1	1	High	Medium	Low
															X

MOUNTING FOOT

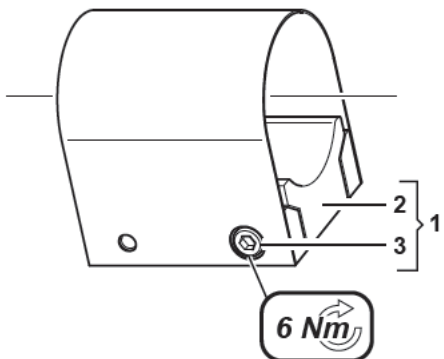
Mounting foot M25 / MR25 KL/TL



Item	Description	Part number	Qty										Service level							
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	High	Medium	Low			
1	MOUNTING FOOT M25 / MR25 KL/TL	2050536463	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X
2	FOOT	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
3	SCREW	2050537943	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X

Item	Description	Part number	Qty										Service level							
			M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-2100-KL ATEX	MR25-1300-KL ATEX	MR25-640-KL ATEX	MR25-480-KL ATEX	MR25-290-KL ATEX	MR25-100-KL ATEX	High	Medium	Low				
1	MOUNTING FOOT M25 / MR25 KL/TL	2050536463	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X
2	FOOT	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
3	SCREW	2050537943	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X

Mounting foot M25 / MR25 KSL



Item	Description	Part number	Qty												Service level							
			M25-19500-KSL ATEX	M25-4700-KSL ATEX	M25-3550-KSL ATEX	M25-2100-KSL ATEX	M25-1040-KSL ATEX	M25-770-KSL ATEX	M25-480-KSL ATEX	MR25-13100-KSL ATEX	MR25-2800-KSL ATEX	MR25-2100-KSL ATEX	MR25-1300-KSL ATEX	MR25-640-KSL ATEX	MR25-480-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low			
1	MOUNTING FOOT M25 / MR25 KSL	2050536523	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X
2	FOOT	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1				
3	SCREW	2050537963	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			X	

SERVICE KIT

Service kit - M25 Series

Item	Description	Part number	Qty														Service level							
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	M25-1040-TL ATEX	M25-770-TL ATEX	M25-480-TL ATEX	MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-2100-KL ATEX	MR25-1300-KL ATEX	High	Medium	Low
1	SERVICE KIT M25 SERIES	2050538313	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
2	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
3	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
4	PIN	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
5	PIN	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
6	VANE KIT	-	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5			
7	KEY	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
8	SEAL RING	2050538083	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
9	SEAL RING	2050538063	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	X		

Item	Description	Part number	Qty														Service level							
			MR25-640-KL ATEX	MR25-480-KL ATEX	MR25-290-KL ATEX	MR25-100-KL ATEX	M25-19500-KSL ATEX	M25-4700-KSL ATEX	M25-3550-KSL ATEX	M25-2100-KSL ATEX	M25-1040-KSL ATEX	M25-770-KSL ATEX	M25-480-KSL ATEX	MR25-13100-KSL ATEX	MR25-2800-KSL ATEX	MR25-2100-KSL ATEX	MR25-1300-KSL ATEX	MR25-640-KSL ATEX	MR25-480-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low	
1	SERVICE KIT M25 SERIES	2050538313	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
2	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
3	BALL BEARING	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
4	PIN	-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
5	PIN	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
6	VANE KIT	-	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5			
7	KEY	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
8	SEAL RING	2050538083	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
9	SEAL RING	2050538063	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	X		

SMALL PARTS KIT

Small parts kit - M25 Series

Item	Description	Part number	Qty															Service level							
			M25-21500-KL ATEX	M25-4700-KL ATEX	M25-3550-KL ATEX	M25-2100-KL ATEX	M25-1040-KL ATEX	M25-770-KL ATEX	M25-480-KL ATEX	M25-180-KL ATEX	M25-21500-TL ATEX	M25-4700-TL ATEX	M25-3550-TL ATEX	M25-2100-TL ATEX	M25-1040-TL ATEX	M25-480-TL ATEX	MR25-13100-KL ATEX	MR25-2850-KL ATEX	MR25-2100-KL ATEX	MR25-1300-KL ATEX	High	Medium	Low		
1	SMALL PARTS KIT	6156870790	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
2	O-RING	450823	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
3	CIRCLIP	450083	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	X		
4	KEY	2050536953	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
5	KEY	2050536923	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		

Item	Description	Part number	Qty															Service level							
			MR25-640-KL ATEX	MR25-480-KL ATEX	MR25-290-KL ATEX	MR25-100-KL ATEX	M25-19500-KSL ATEX	M25-4700-KSL ATEX	M25-3550-KSL ATEX	M25-2100-KSL ATEX	M25-1040-KSL ATEX	M25-770-KSL ATEX	M25-480-KSL ATEX	MR25-13100-KSL ATEX	MR25-2800-KSL ATEX	MR25-2100-KSL ATEX	MR25-1300-KSL ATEX	MR25-640-KSL ATEX	MR25-480-KSL ATEX	MR25-290-KSL ATEX	High	Medium	Low		
1	SMALL PARTS KIT	6156870790	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
2	O-RING	450823	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
3	CIRCLIP	450083	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	X		
4	KEY	2050536953	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		
5	KEY	2050536923	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	X		

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